

Alternative Fuel Gas Turbines

NZTTP Programme

OEUK Decarbonisation
Conference
October 2023

apollo[®]



**Net Zero
Technology
Centre**

Technology Driving Transition

Net Zero Technology Transition Programme



Implementing a sector-wide data and infrastructure strategy to enable digitisation.



Developing analytics to unlock energy transition action and deliver the world's first smart energy basin.



Remote operations to create safer, more efficient and lower carbon operations.



Enabling next generation robotics and autonomous systems for the offshore energy sector.



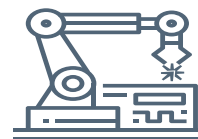
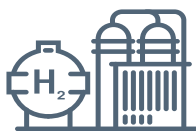
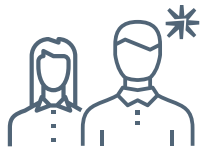
Identifying key opportunities and technologies to deliver the nations future low carbon energy requirements



Scotland in a leading role for the development of pan-European hydrogen infrastructure



Accelerating development of gas turbines capable of running on clean fuels.



7 integrated projects

£16.5m

3 years

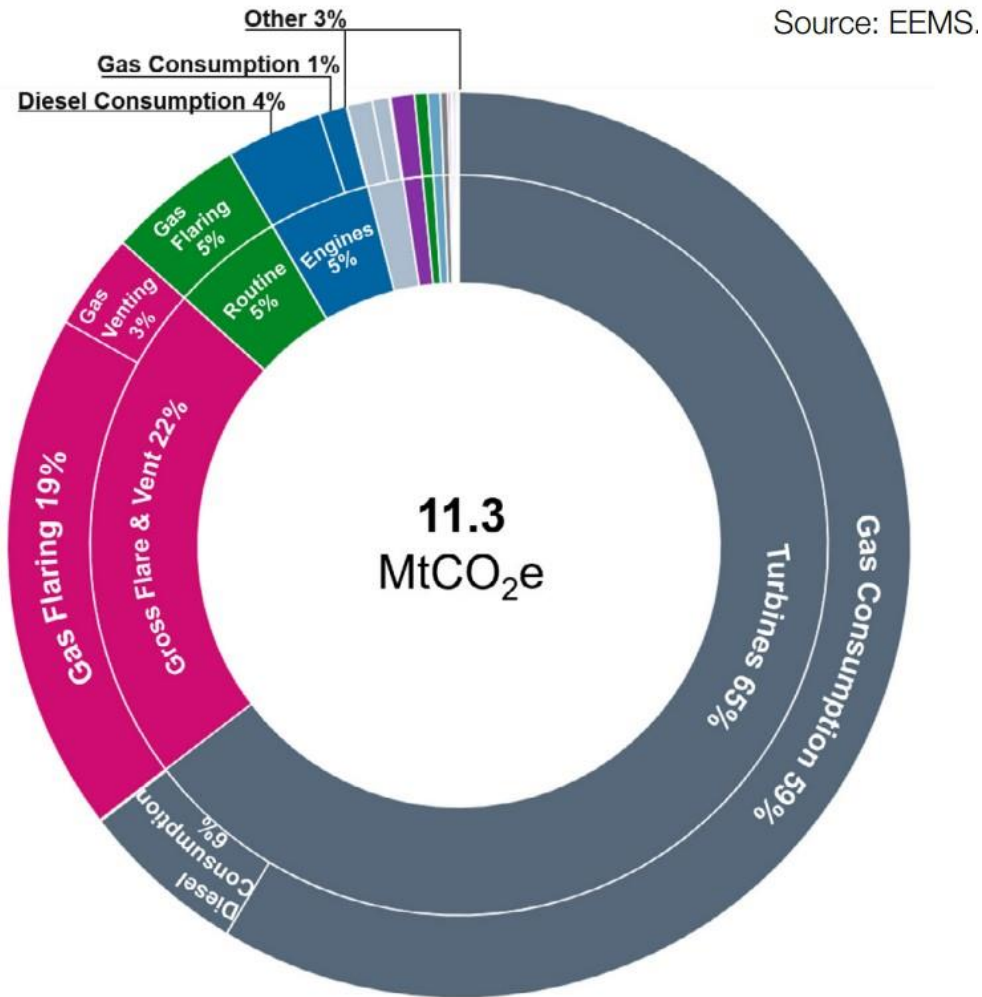
Industry matched



60+ Companies Organisation

6+ Supporting more than 1

North Sea Transition Deal Targets



GHG Emission Reduction from 2018 Baseline	Year
10%	2025
25%	2027
50%	2030
100% (Net Zero)	2050

ETF Alternative Fuels Gas Turbine – Key Objectives

Clean, remote power generation - Accelerating development of gas turbines (or reciprocating engines) capable of running on clean fuels.

Develop a zero-carbon fuel **retrofit** solution for aero-derivative gas turbines.

Stimulate growth in the local alternative fuel production market by creating new local **demand**.

Extend field life and delay decommissioning of UKCS assets by improving operating efficiency.

Anchor Scotland's existing gas turbine supply chain in this new market – by performing the R&D and developing the technology and skills locally.

Create and sustain Scottish jobs in the gas turbine repair and maintenance sector, through exporting the technology and skills to other sectors and countries.



Project Support – Phase 1



The Scottish
Government
Riaghaltas na h-Alba

SIEMENS
ENERGY



* Engineering Contractors

RWG
REPAIR & OVERHAUL EXPERTISE



BUMIARMADA



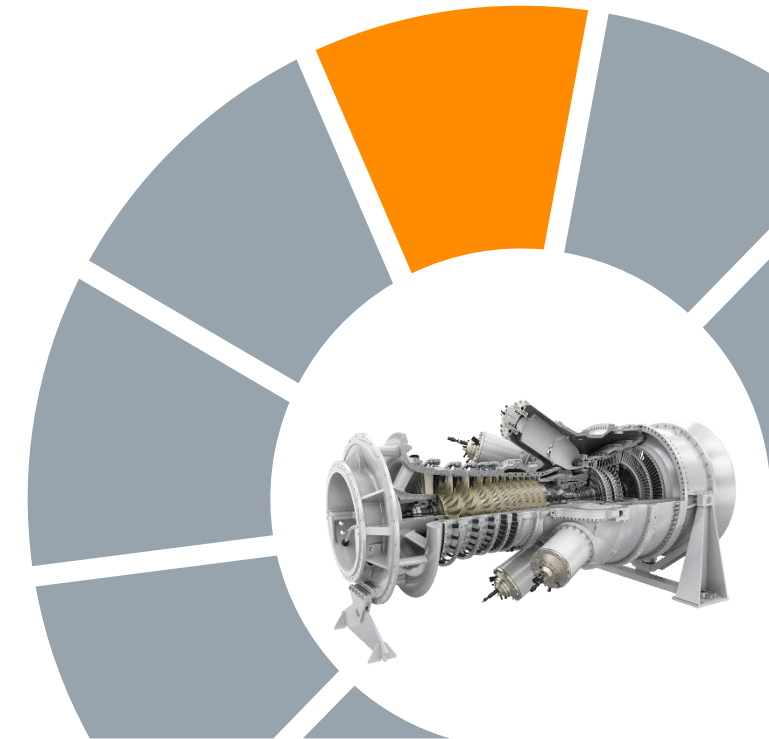
SERICAENERGY

Harbour
Energy

œUK

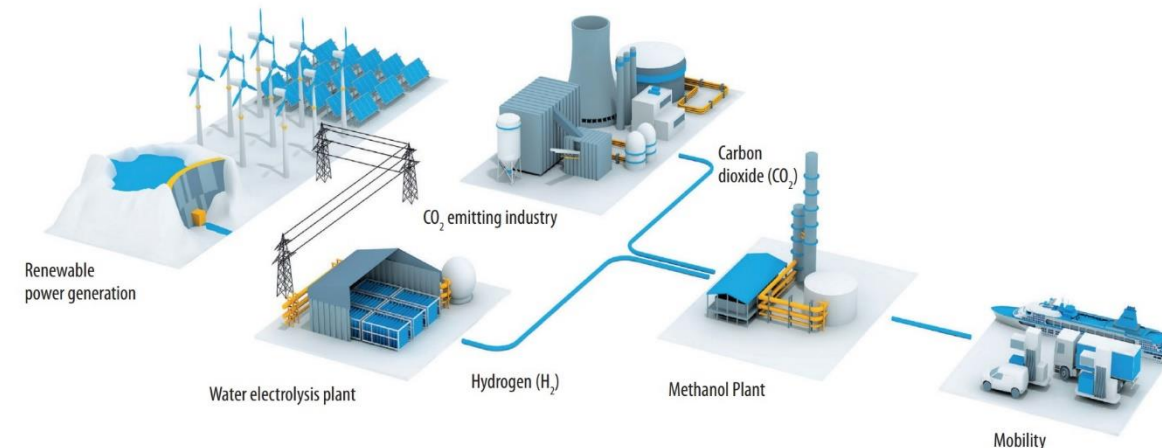
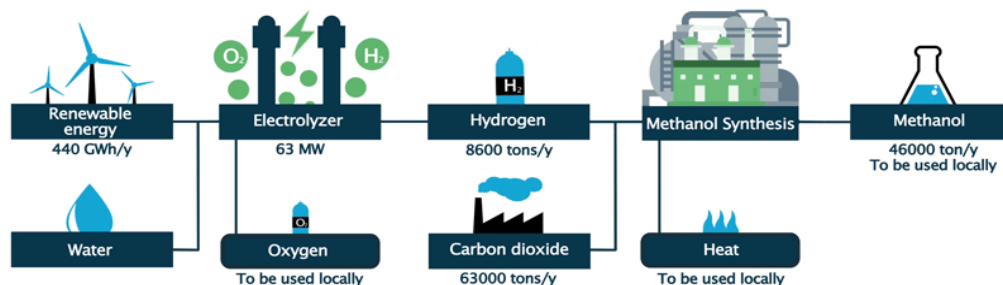
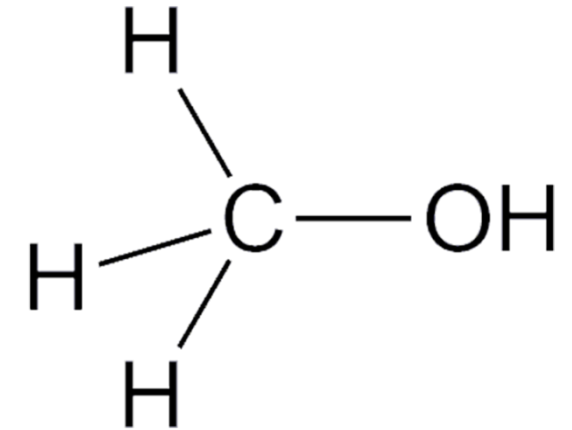
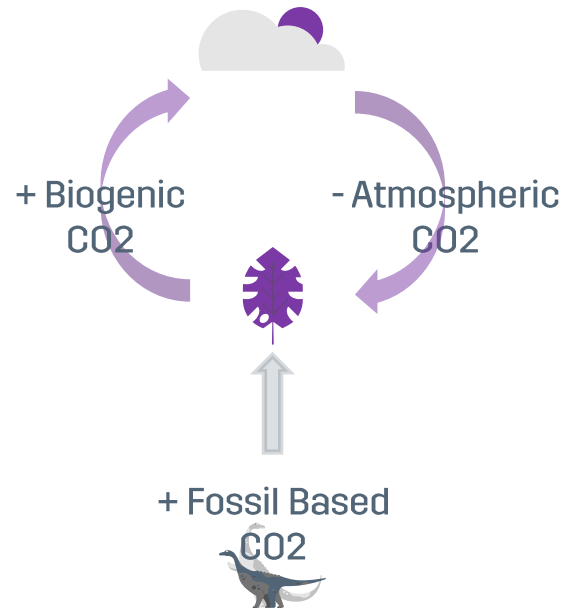


EQUANS



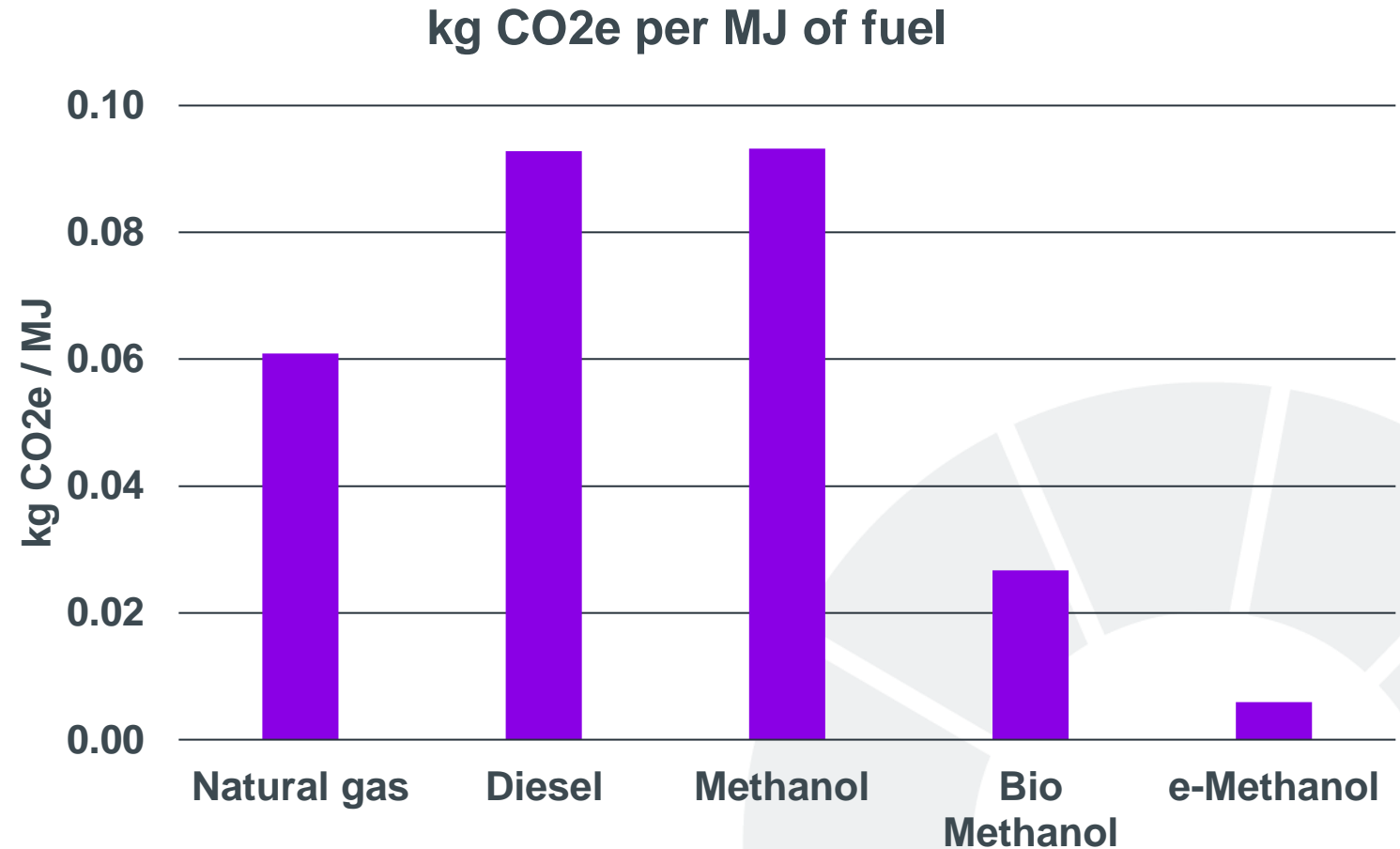
Green Methanol

- There are three types of methanol; conventional, bio and e-methanol.
- All three have identical end product properties, with the differentiator being the production processes and input feedstocks.
- To be considered green, all feedstocks and energy used to produce the medium must be of renewable sources. *
- * Recycled carbon is included in this statement until 2035.



Green Methanol

- Methanol can be synthetically manufactured using green Hydrogen and captured CO₂ (e-methanol) or created from Biomass (Bio-methanol)
- Proven up to 80% reduction in NO_x from non-DLE gas turbines – improving air quality and reducing smog
- Methanol eliminates SO₂, PM and smoke emissions
- Methanol burns cleaner and cooler than conventional liquid fuels, extending the field life of turbines



Ecotoxicological Values



LC50 96hour

Methanol
15,400 (mg/l)

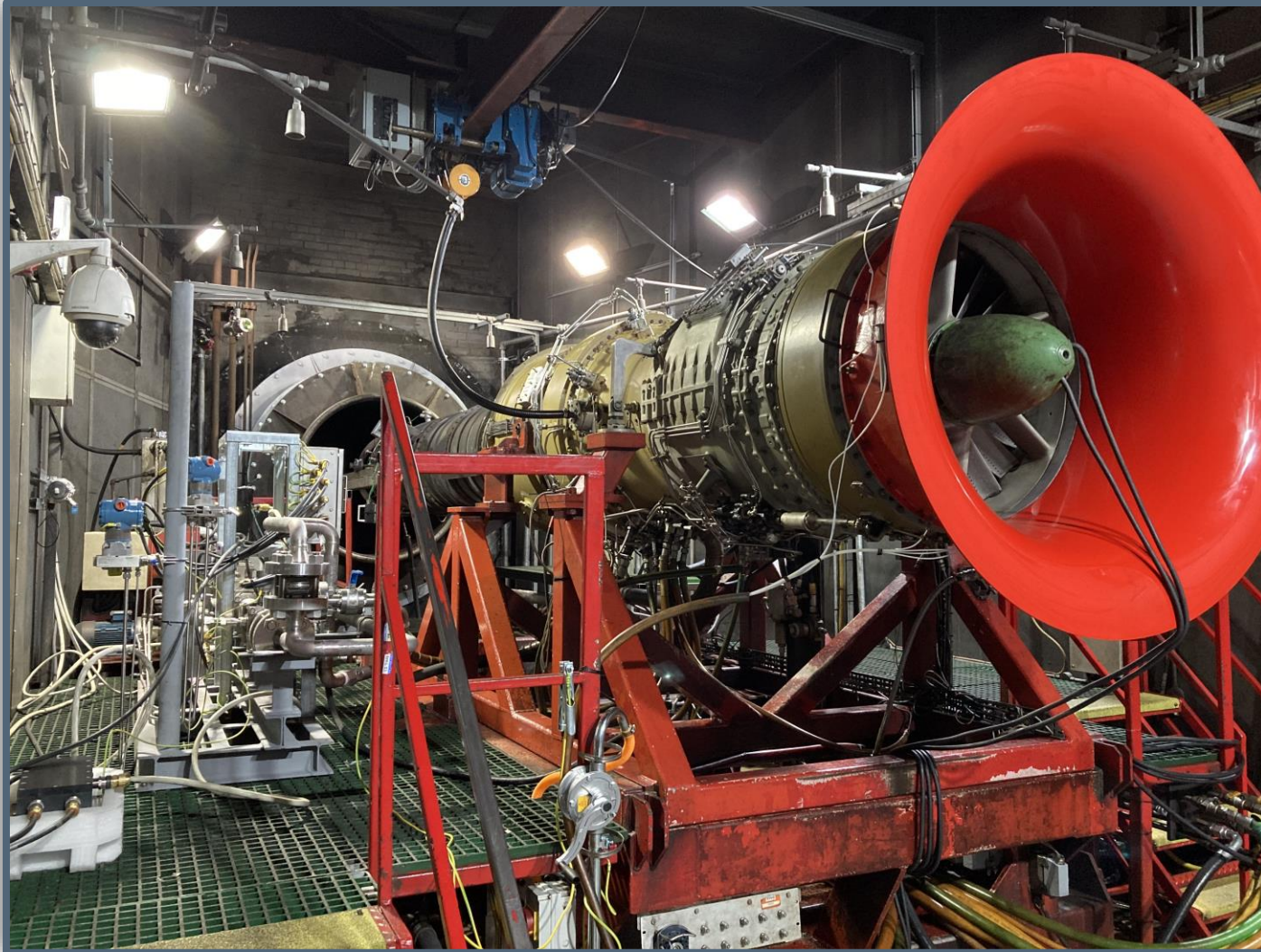
Ammonia
0.75-3.4 (mg/l)

Gasoline
8.2 (mg/l)

Kerosene
2-5 (mg/l)

Diesel
21 (mg/l)

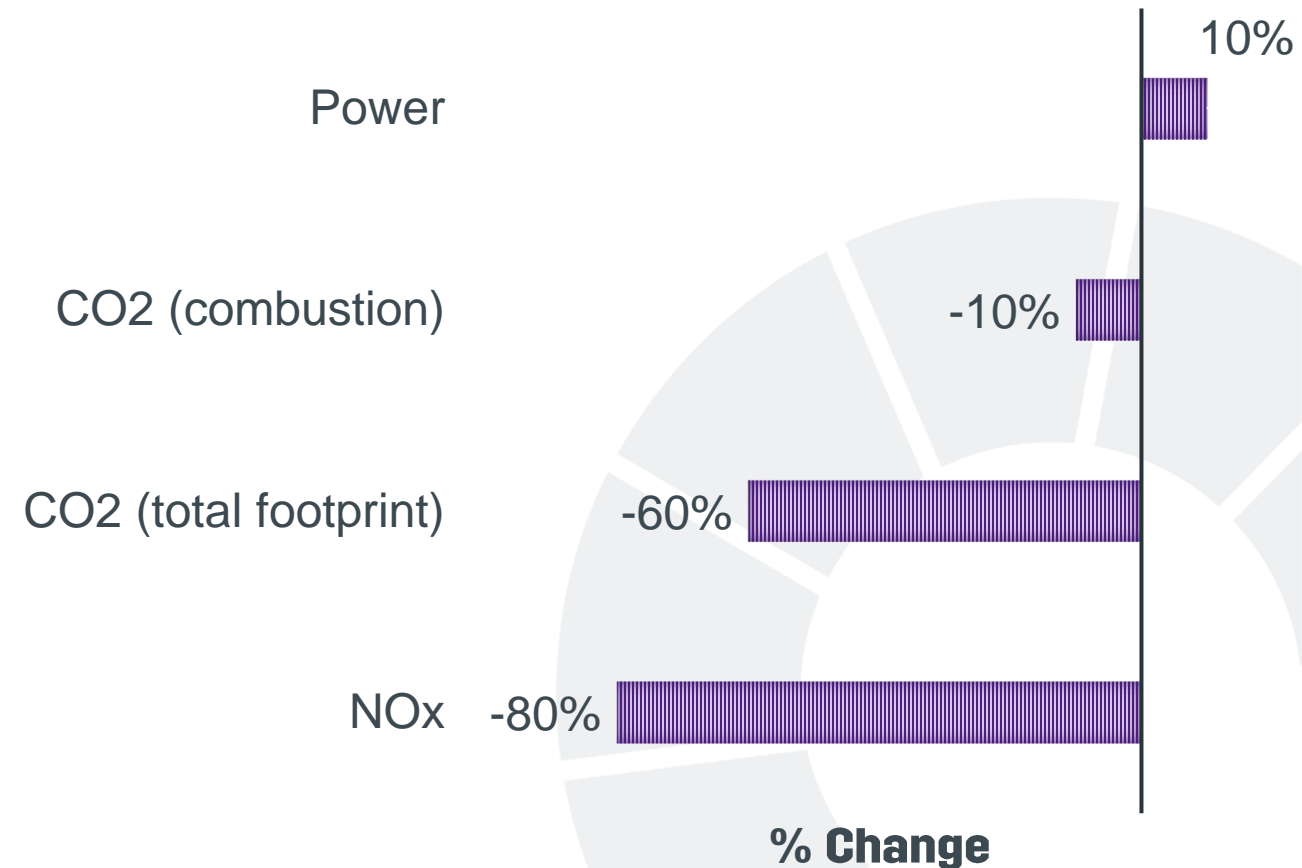
Bio-Methanol Demonstration Test – SGT-A20



Bio-methanol test results

- 10% Power increase at same operating temperature ✓
- 80% NOx reduction ✓
- No impact on CO emissions ✓
- 10% CO2 reduction from direct combustion – total 60% reduction in total CO2 footprint of fuel ✓
- Operability ✓
- Start up on methanol fuel ✓
- Shutdown on methanol fuel ✓
- Demonstration of safe system and gas turbine operation ✓

BIO-METHANOL DEMONSTRATION TEST RESULTS - DIFFERENCE TO JET A1 FUEL

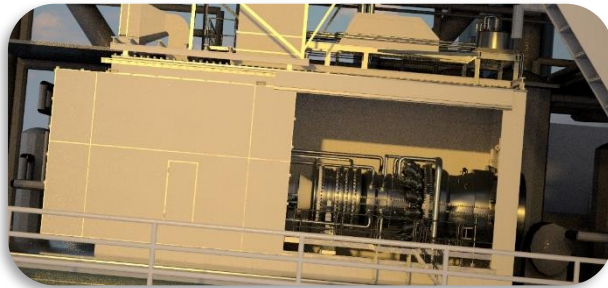


Case Studies

Investigation into the requirements and feasibility into converting to Alt Fuel

Range of real onshore, floating and offshore assets

Supported by asset owners



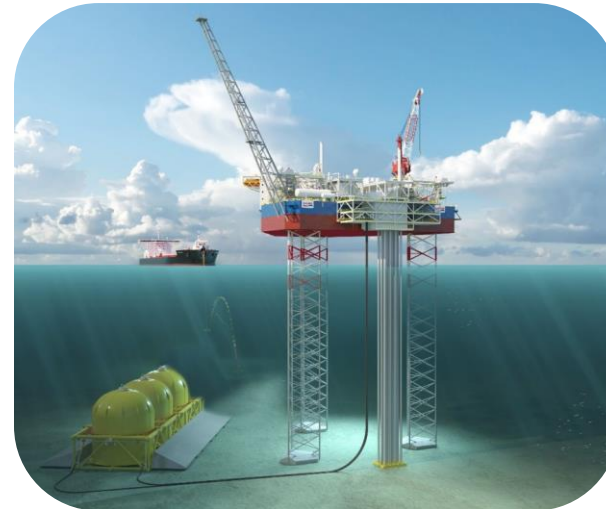
Regulatory Issues, Challenges and Opportunities

Safety Case Implications

Plant & turbine modifications

Technology Gaps

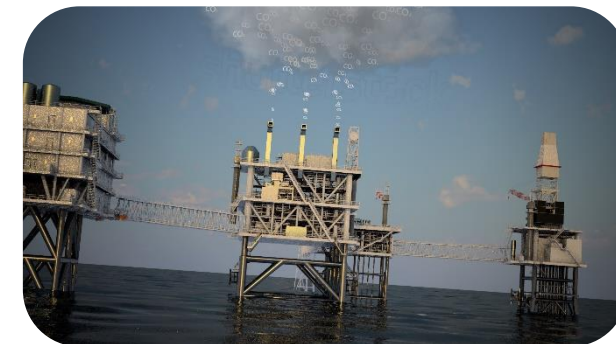
Logistics and Storage



Use the detail study outputs to identify options for future phases

Anonymise key findings and publish into the public domain

Can use the understanding of technology gaps to influence direction of wider NZTC



Oil and gas decarbonisation

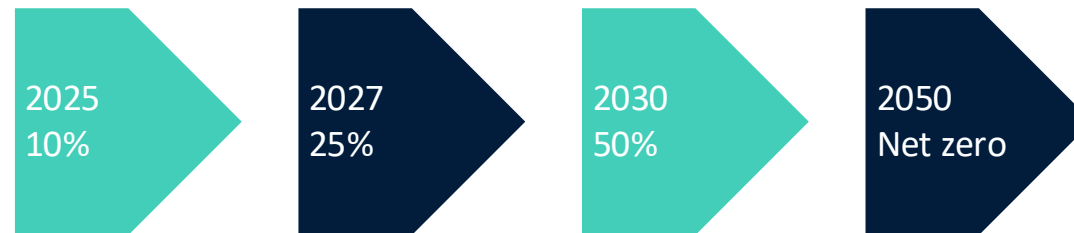
- Asset located around 350km Northeast of Aberdeen
- Power is currently provided by 4 diesel/gas dual fuel engines
- Switching to an alternative fuel viewed as potential option to decarbonise power generation
- Project considered hydrogen, ammonia, methanol and alternative diesel



Motivation

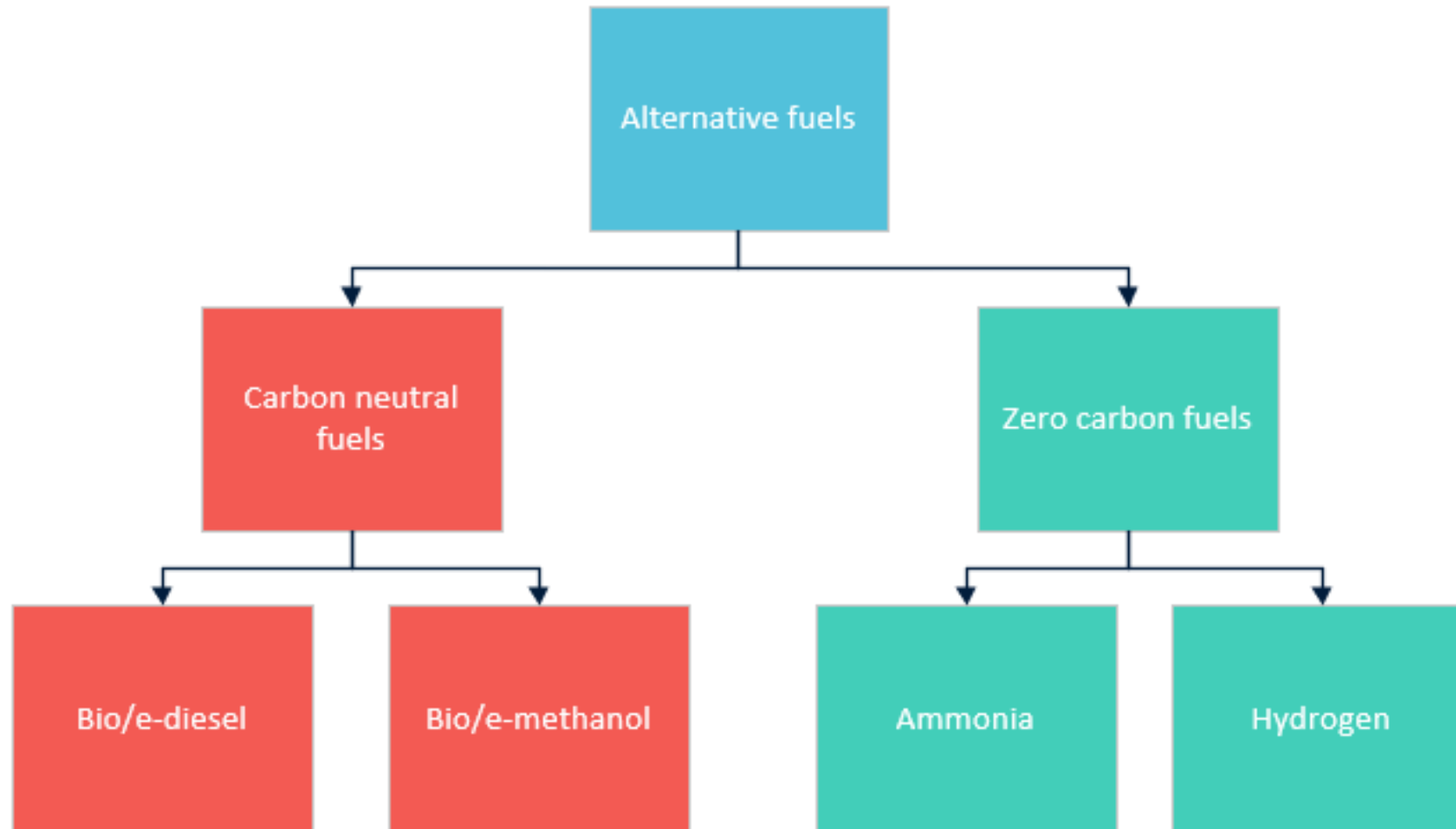


- The North sea Transition Deal has outlined stringent targets to slash emissions.
- Growing public sentiment towards oil and gas is driving operators to reduce emissions to maintain their social license to operate.
- Easy to implement measures for reducing emissions are becoming exhausted.
- To achieve the targets set out in the NSTD measures such as electrification or switching to low carbon fuels will be required.
- Electrification is not a feasible option for all assets.
- Power is the single greatest contributor to GHG emissions in the sector

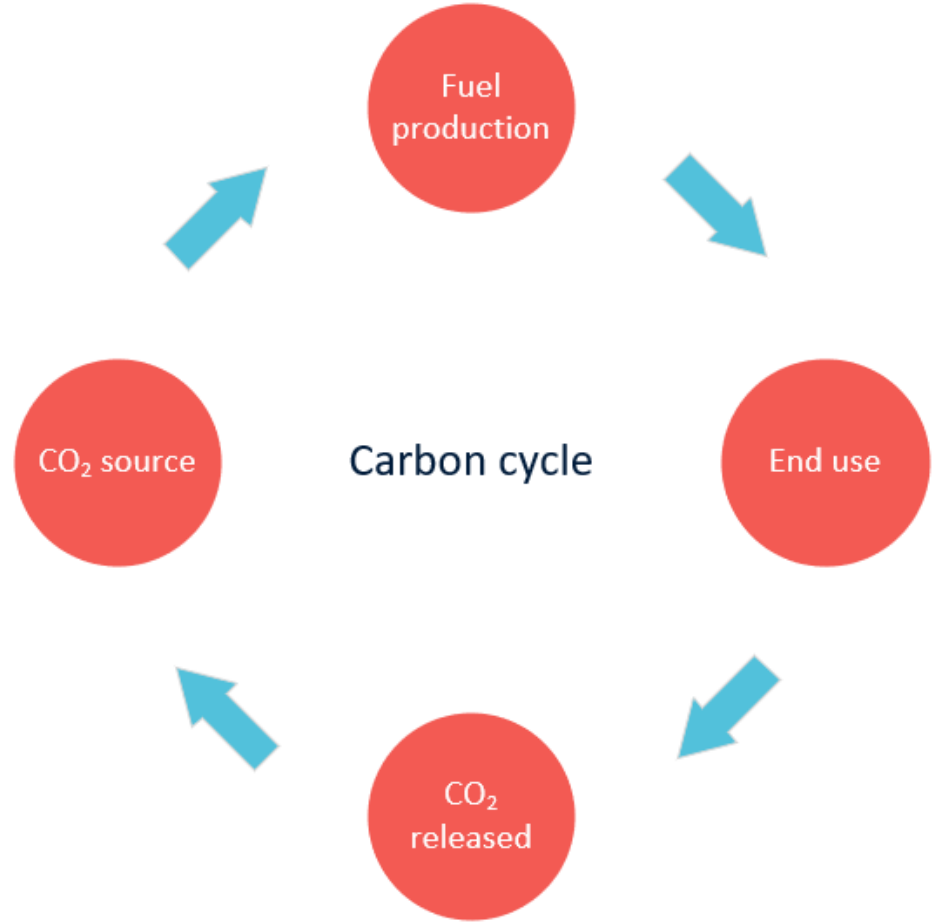
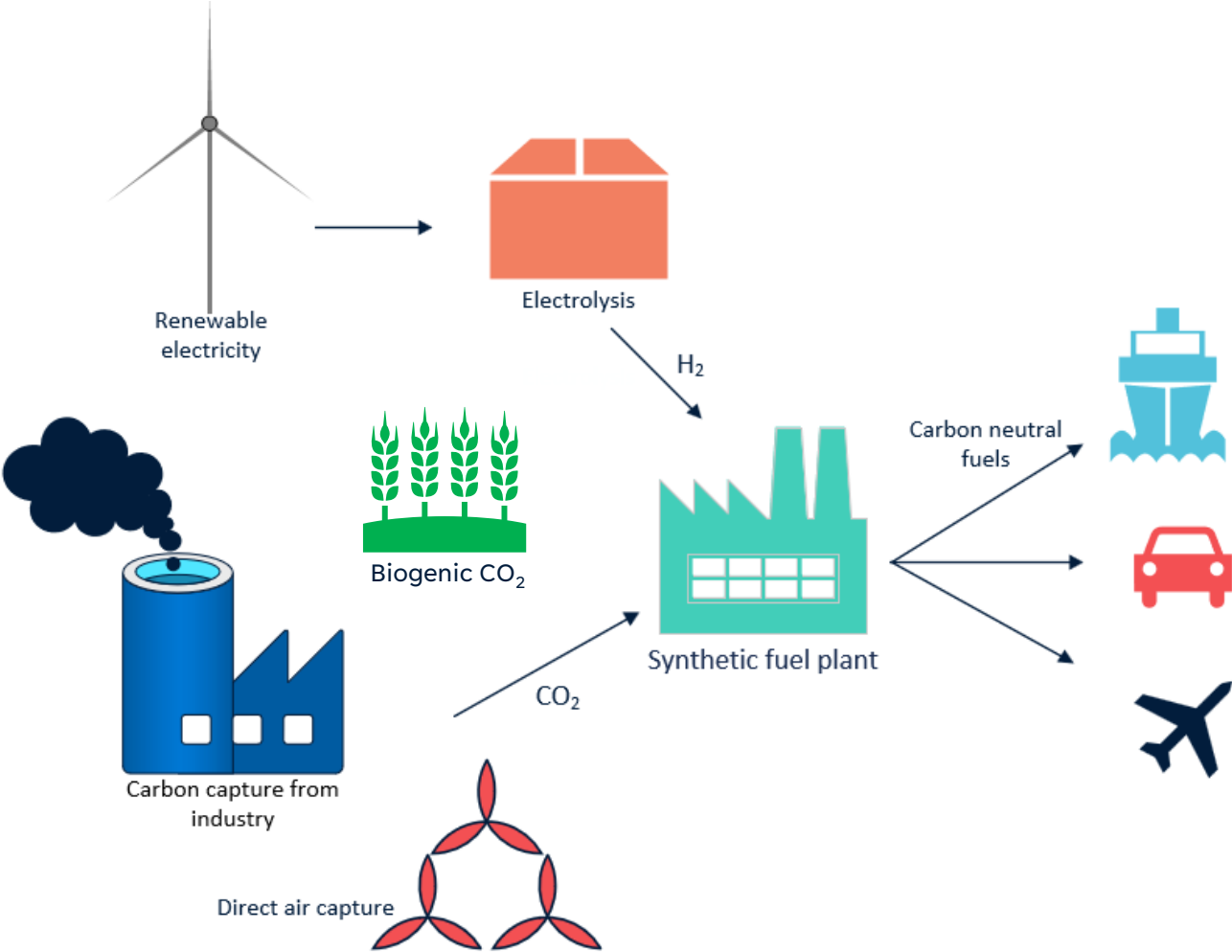


North Sea Transition Deal emission reduction targets

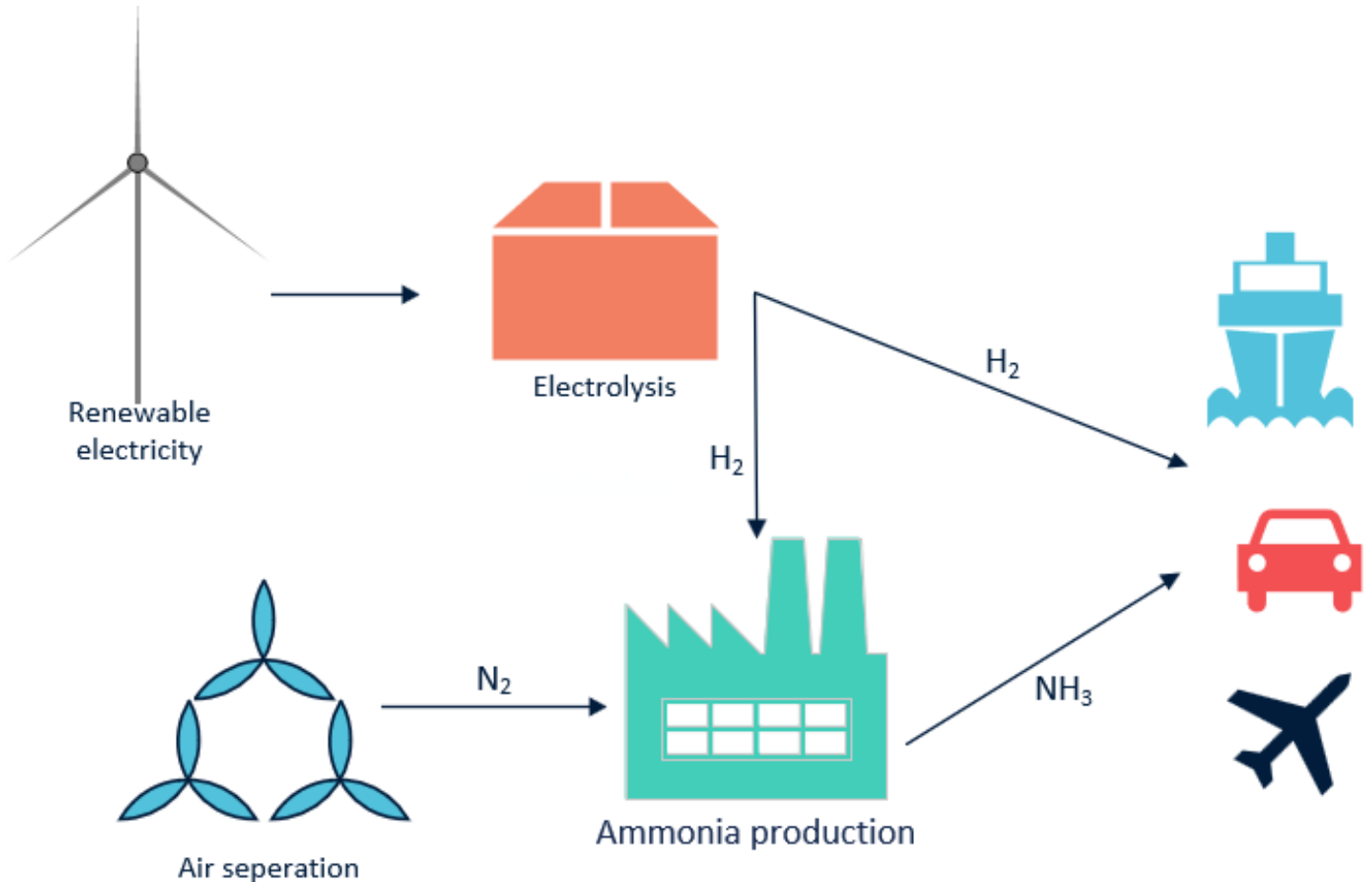
Alternative fuels



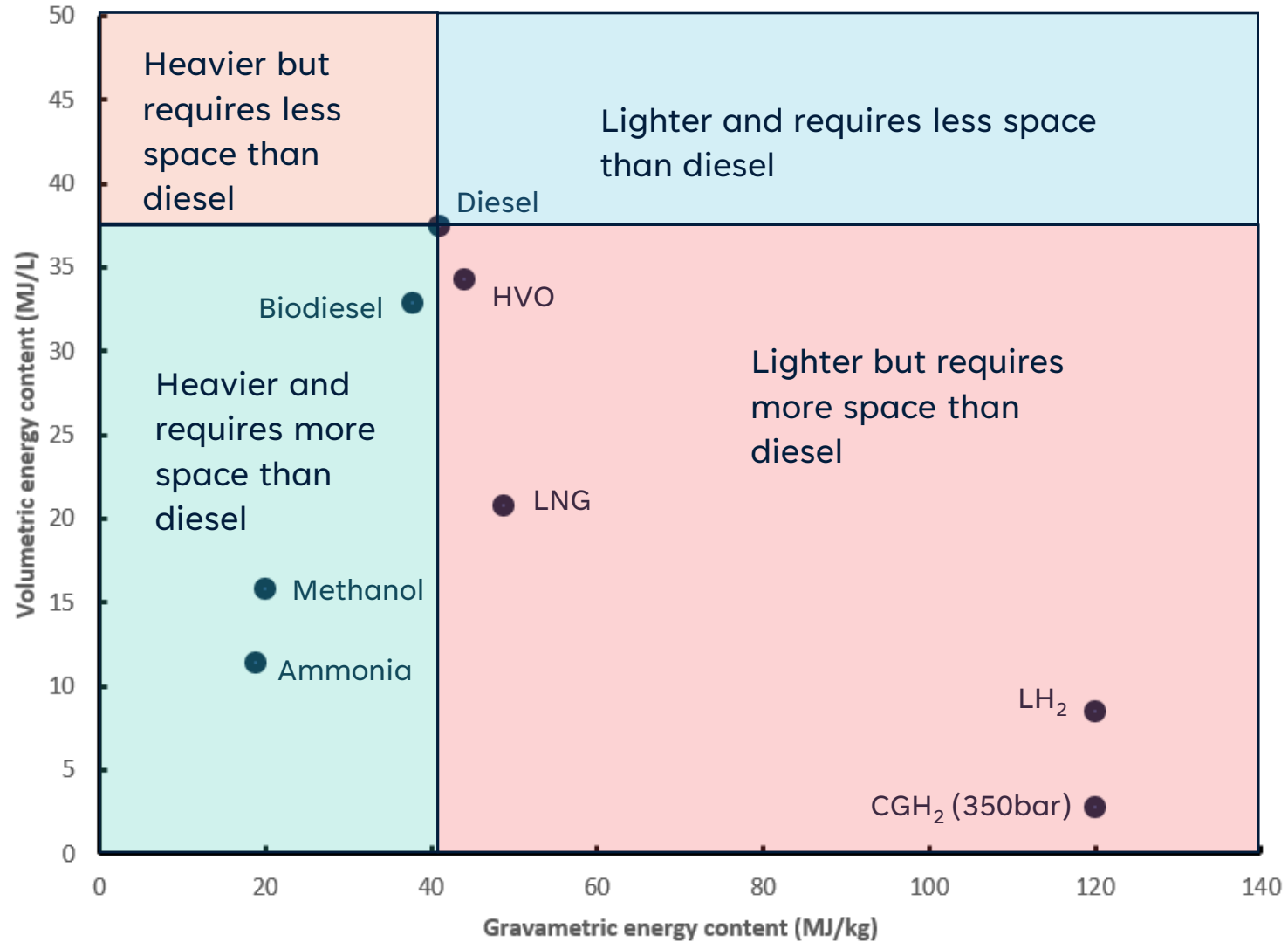
Carbon Neutral Fuels



Zero Carbon Fuels



Fuel Energy Density

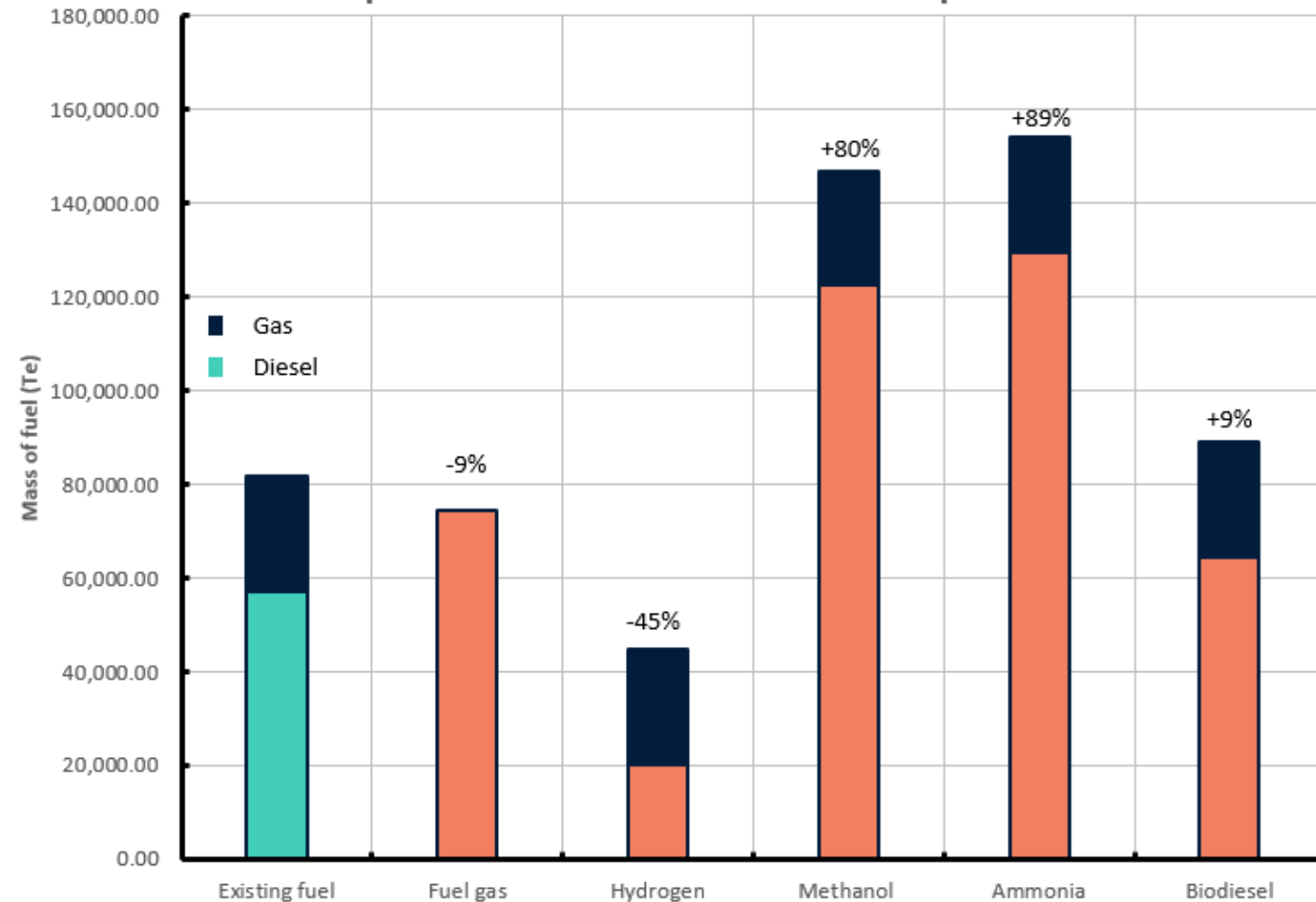


Equivalent mass

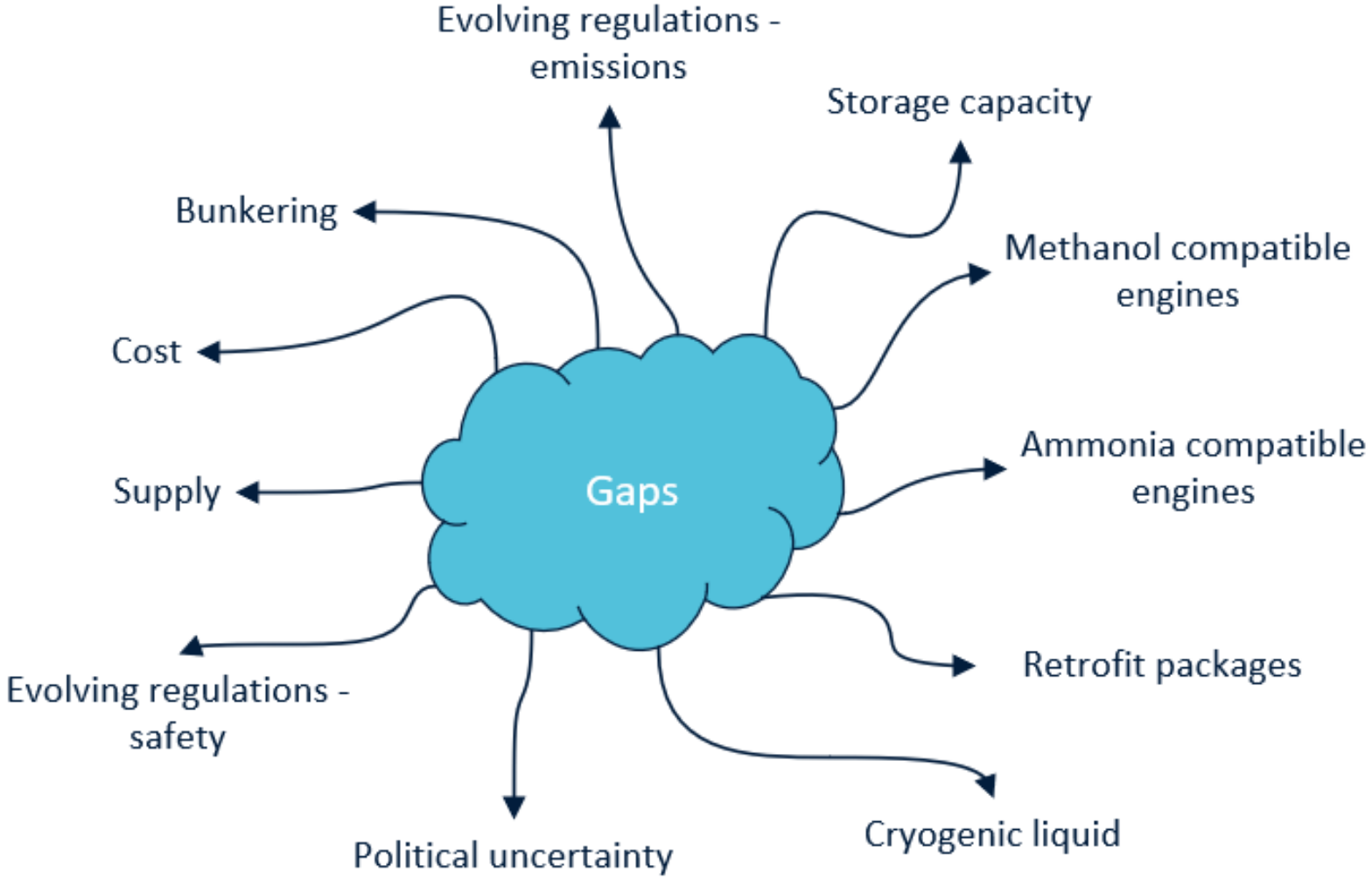


Fuel	Mass of fuel (Te)
Existing fuel (Diesel + fuel gas)	81,758
Fuel gas	74,287
Hydrogen (+fuel gas)	44,867
Methanol (+fuel gas)	147,002
Ammonia (+fuel gas)	154,166
Biodiesel (+fuel gas)	89,021

Equivalent mass of alternative fuel required



Challenges



Study results



Table 1 Scenario Ranking

Fuel Option	Cost	Emissions	Technology
Bio/e-diesel	Green	Orange	Green
E-methanol	Red	Orange	Orange
Ammonia	Red	Green	Red

Table 2 Scenario Ranking Criteria

Item	Cost (£10 ⁶)	Emissions	Technology
Green	<5	Zero carbon emissions	Commercially available
Orange	5-10	Carbon neutral	Nearly commercially available (within 2 years)
Red	>10	Minor carbon emission reduction	Early development stages

Next phase



Objective – To provide all the information required to make a go/no-go decision on the use of an alternative diesel on the asset

Ambition – Carry out a field trial using an alternative diesel during 2024

Project elements:

- Fuel blending evaluation
- Evaluate operational impacts
- Determine logistics and supply chain
- Techno-economic assessment

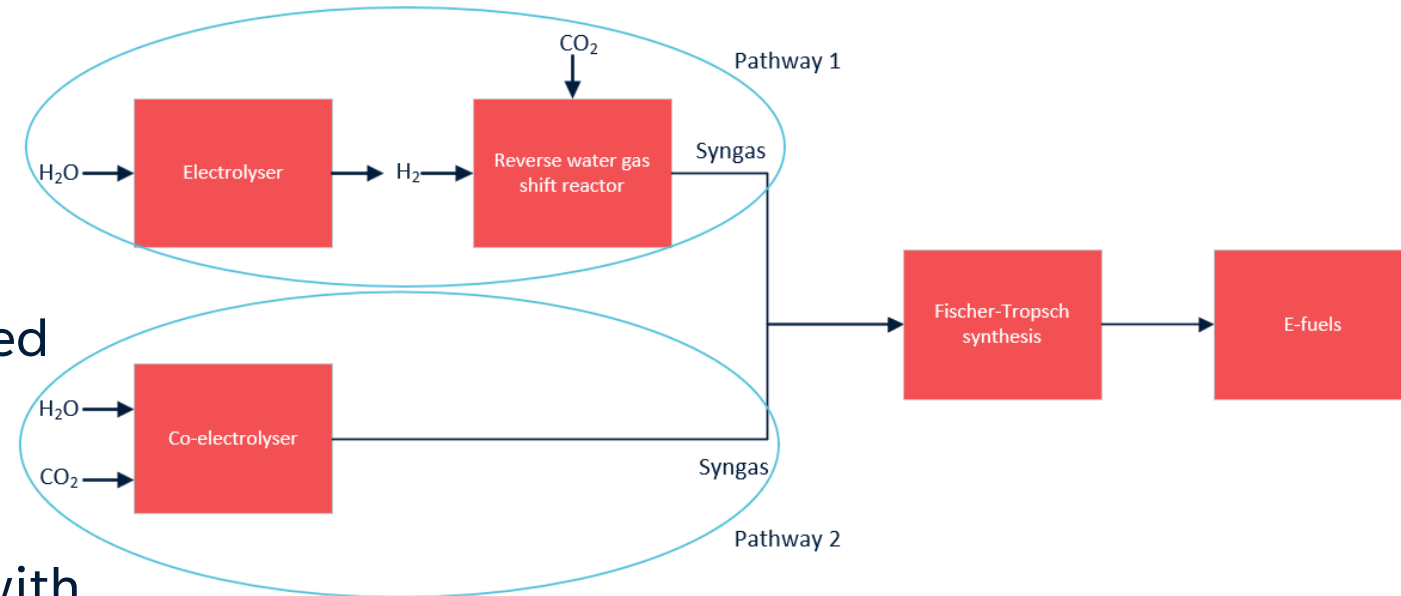
Port decarbonisation

- UK's largest energy port looking to decarbonise their operations whilst looking to support the wider maritime sector transition to clean fuels
- Project looked at 2 different scenarios:
 - Local port decarbonisation
 - Decarbonising vessels to serve future floating offshore wind
- Project considered cutting edge technology for the manufacture of alternative fuels and looked at feedstock and power requirements to meet current and projected fuel demands

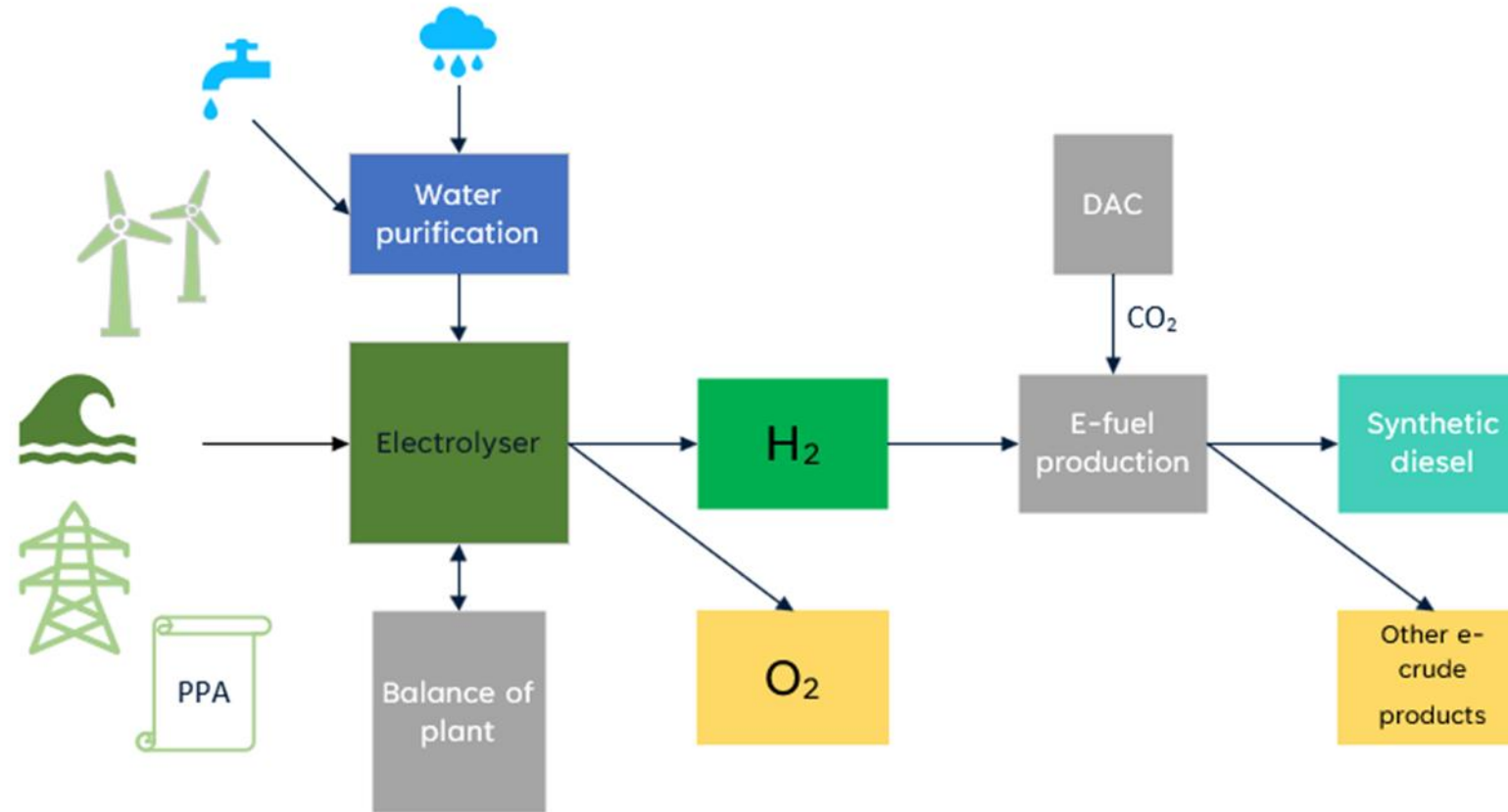


Project elements

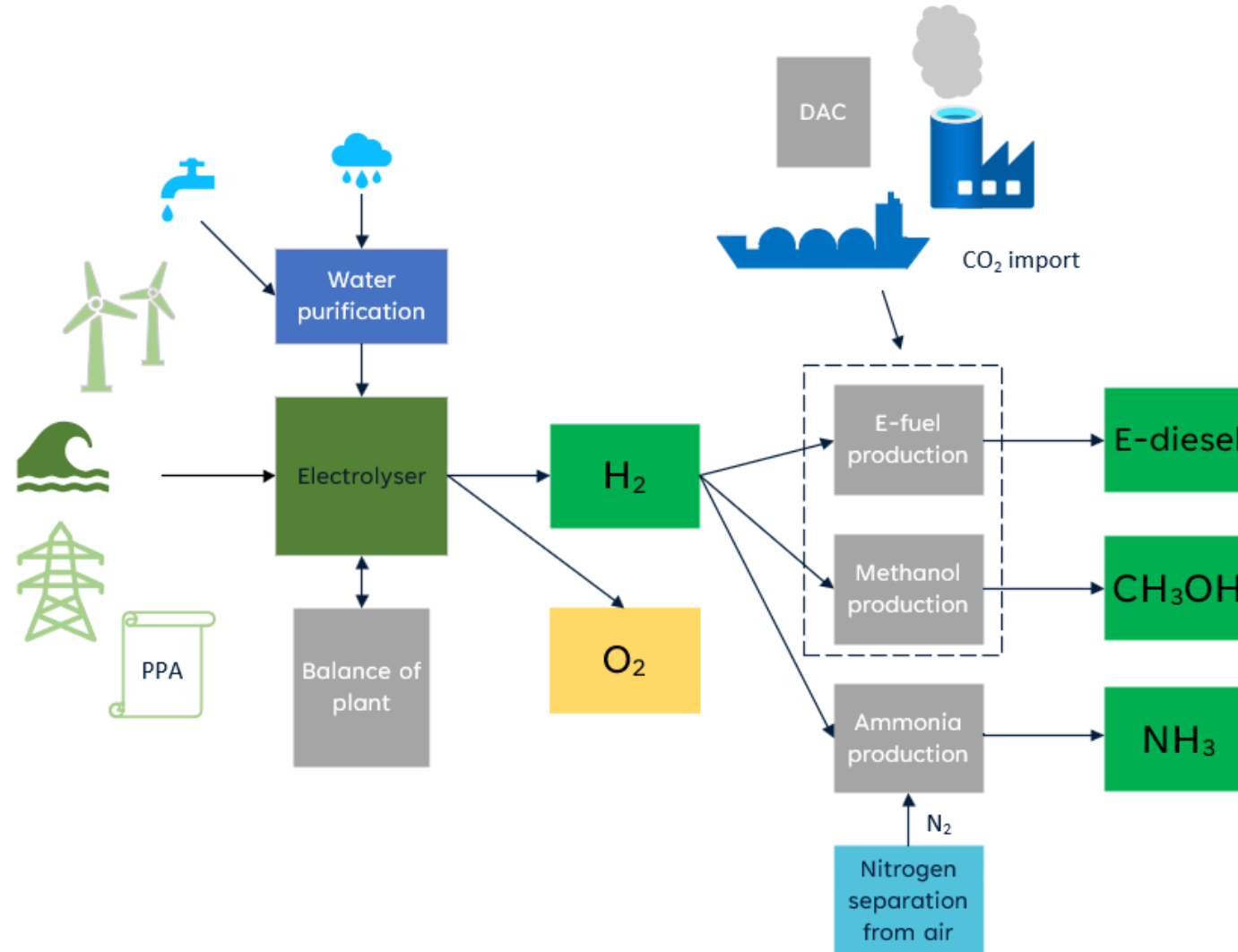
- Site assessment for increasing renewable power generation
- Assessment of site for locating fuel production, storage and refuelling equipment
- Investigation into all equipment required including H₂ production, derivative production and CO₂ capture
- Exploring opportunities to partner up with nearby industry to increase project security and improve efficiency



Port scenario outcome



Future offshore wind scenario





apollo^o

Engineering tomorrow, today.

